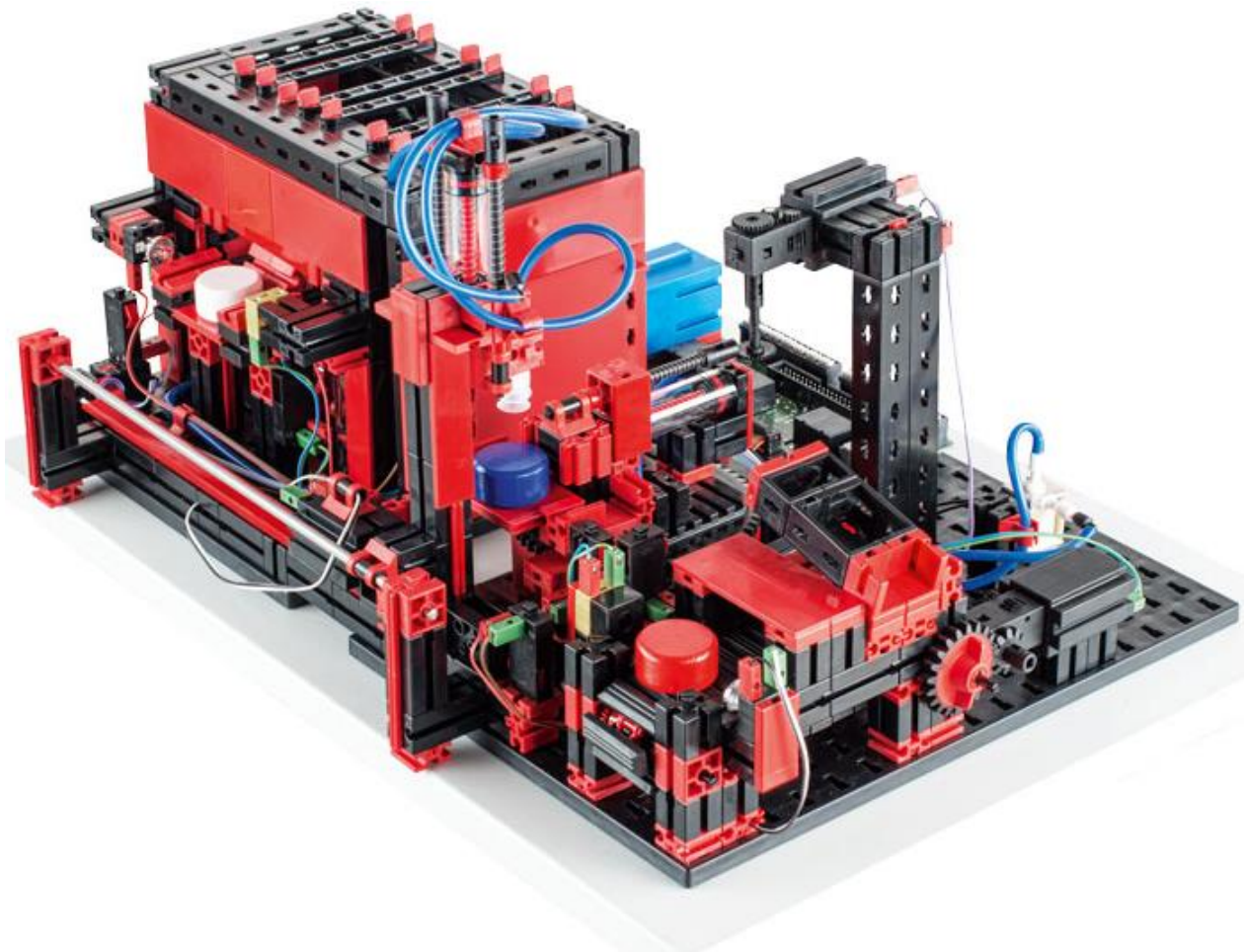


## Multi-Processing System with Oven 24V (2 Processing Stations with Pneumatic Transfer for Safe Workpiece Transfer)



Furnace with pneumatic sliding door. Downstream processing station with pneumatic transfer unit including vacuum gripper, cutter with rotary table and conveyor belt.

Connection to PLC control: The model has a circuit board with relays for reversing the direction of rotation of the motors. All inputs and outputs can be connected to a jack plug (26-pin, 2.54 mm pitch) or to series terminals with push-in terminals.

**Specification:**

- Ideal training, simulation and demonstration model for training and industrial automation
- Already completed, stable training model
- Mounted on a solid wooden plate, model packaged in a sturdy cardboard box
- Optionally available in the 9V standard voltage as well as in the worldwide 24V industrial standard
- **CAUTION:** absolutely necessary for operation is a PLC control 24V

**Technical details:**

- Current consumption:  $I = \text{ca. } 1,6\text{A}$
- Inputs digital: 9
- Outputs 24V: 14

**In the training model included:**

- 4x Mini motor (DC motor)
- 6x Push button (limit switch)
- 2x Phototransistor
- 2x LED light barrier
- 4x Solenoid valve
- Compressor

**Technical Data:**

- Size of Packaging – 50.2 cm x 34.2 cm x 30.2 cm
- Weight – 4680 g
- System Prerequisites of Software – PLC Control (24V dc inputs/outputs)
- Power Supply System – 24V dc